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158663

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Approvals: **Process Plan:** MF **Date:** 17-3-28 **Tooling:** _____ **Date:** _____
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

[illegible]

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Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

DAS
21
9-89

APR 03 2017

Picklist Print

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Work Order ID: 158663

158663

Parent Item: D412-705-023

D412-705-023

Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 3/29/2017

Required Date: 4/3/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP A05.02.07New issueKJ/JLM
IPP Rev:B ECN 1052 07-11-06 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-3A Purchased No 110 Each 145.0000 30 90

AN3-3A
Bolt

**

MAR 30 2017

DAS 27 9-89

DAS 28 9-89

Location	Loc Qty	Loc Code
over003	50	
m137061	50	
ST350	95	
m136741	6	
m136975	89	

MS21051-L3K Purchased No 110 Each 194.0000 4 12

MS21051-L3K
Nut Plate

**

MAR 30 2017

DAS 27 9-89

DAS 28 9-89

Location	Loc Qty	Loc Code
ST301	194	
M112865	94	
M113236	100	

MS21069-L3K Purchased No 110 Each 75.0000 18 54

MS21069-L3K
Nut Plate

**

MAR 30 2017

DAS 27 9-89

DAS 28 9-89

Location	Loc Qty	Loc Code
ST299	75	
m135442	75	

DAS 27 9-89

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Work Order ID: 158663

158663

Parent Item: D412-705-023

D412-705-023

Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 3/29/2017

Required Date: 4/3/2017

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0363J

Purchased

No

110

Each

1,462.000

30

90

NAS1149D0363.J

**

DAS
6
9-89

DAS
27
9-89

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA	106	
m134055	106	
ST260a	100	
m137061	100	
ST263	1256	
m136781	256	
m137164	1000	

90

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.